

humi**S**onic Umidificatori a ultrasuoni *versione per condotta* Ultrasonic humidiers *duct version*





Manuale d'uso User manual



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The customer (manufacturer, developer or installer of the final equipment) accepts all liability and risk relating to the configuration of the product in order to reach the expected results in relation to the specific final installation and/or equipment. CAREL may, based on specific agreements, act as a consultant for the installation/commissioning/use of the unit, however in no case does it accept liability for the correct operation of the humidifier and the final installation if the warnings or suggestions provided in this manual or in other product technical documents are not heeded. In addition to observing the above warnings and suggestions, the following warnings must be heeded for the correct use of the product:

- DANGER OF ELECTRIC SHOCK : The humidifier contains live electrical components. Disconnect the mains power supply before accessing inside parts or during maintenance and installation.
- DANGER OF WATER LEAKS: The humidifier automatically and constantly fills/drains certain quantities
 of water. Malfunctions in the connections or in the humidifier may cause leaks.



- Environmental and power supply conditions must conform to the values specified on the product rating labels.
- Only qualified personnel who are aware of the necessary precautions and able to perform the required
 operations correctly may install, operate or carry out technical service on the product.
- Only water with the characteristics indicated in this manual must be used for atomized water production.
- All operations on the product must be carried out according to the instructions provided in this manual and
 on the labels applied to the product. Any uses or modifications that are not authorised by the manufacturer
 are considered improper. CAREL declines all liability for any such unauthorised use.
- Do not attempt to open the humidifier in ways other than those specified in the manual.
- Observe the standards in force in the place where the humidifier is installed.
- Keep the humidifier out of the reach of children and animals.
- Do not install and use the product near objects that may be damaged when in contact with water (or condensate). CAREL declines all liability for direct or indirect damage following water leaks from the humidifier.
- Do not use corrosive chemicals, solvents or aggressive detergents to clean the inside and outside parts of the humidifier, unless specifically indicated in the user manual.
- Do not drop, hit or shake the humidifier, as the inside parts and the linings may be irreparably damaged.

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The humidifier is made up of metal parts and plastic parts. In reference to European Union directive 2002/96/ EC issued on 27 January 2003 and the related national legislation, please note that:

- 1. WEEE cannot be disposed of as municipal waste and such waste must be collected and disposed of separately;
- the public or private waste collection systems defined by local legislation must be used. In addition, the
 equipment can be returned to the distributor at the end of its working life when buying new equipment;
 the equipment may contain hazardous substances: the improper use or incorrect disposal of such may
- the equipment may contain hazardous substances: the improper use or incorrect disposal of such may have negative effects on human health and on the environment;
 the symbol (crossed-out wheeled bin) shown on the product or on the packaging and on the instruction
- 4. The symbol (crossed-out where only shown on the product or on the packaging and on the instruction sheet indicates that the equipment has been introduced onto the market after 13 August 2005 and that it must be disposed of separately;
- 5. in the event of illegal disposal of electrical and electronic waste, the penalties are specified by local waste disposal legislation.

Warranty on materials: 2 years (from the date of production, excluding consumables).

Approval: the quality and safety of CAREL products are guaranteed by the ISO 9001 certified design and production system, as well as by the emark.

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INTRODUCTION AND ASSEMBLY

1.1 humiSonic (UU0*D)

Range of ultrasonic adiabatic humidifiers for direct humidification in ducts or air handling units. humiSonic is particularly suitable for many applications in which optimisation of room humidity is an essential factor for personal comfort and the quality of goods. The humidifiers are controlled by an external electrical panel. Depending on the required functions, this can be the "basic" (on/off, status signal, remote ON/OFF) or "complete" model (user interface and programming).

1.

1.2 Part numbers

Codice Humisonic	Descrizione
UU(XY)DD0000	senza scheda ausiliaria, senza sonda umidità
	Tab. 1.a
(XY) = 02 → 2,4 kg/h, 0)5 → 4,8 kg/h, 07 → 7,2 kg/h, 09 → 9,6 kg/h,
14 → 14,4 kg/h,	18 → 18 kg/h;

Codice Quadro elettr.	Descrizione	
UQ(XY)B(*)0000	quadro elettrico basic	
UQ(XY)C(*)0000	quadro elettrico complete	
		Tab. 1.b

(XY) = **05** → fino a 4,8 kg/h, **09** → fino a 9,6 kg/h, **18** → fino a 18 kg/h (*) = D/1 = alimentazione a 230/ 110 V

Note: for the table of humidifier/electrical panel combination, see the chapter "General features and models".

1.3 Dimensions and weights





Model	UU02	UU05	UU07
Production (kg/h)	2,4	4,8	7,2
Height with baffle mm(in)		330 (13,0)	
Height mm(in)		309 (12,2)	
Depth mm (in)		256 (10,1)	
Width A mm (in)	275(10,8)	400(15,7)	525(20,7)
Weight (kg (lb))			
packaged	5,9(13)	7,4(16.3)	9,5(20,9)
empty	4,9(10,8)	6,4(14.1)	8(17,6)
installed*	5,7(12,6)	8,4(18,5)	10,8(23,8)
Model	UU09	UU14	UU18
Model Production (kg/h)	UU09 9,6	UU14 14	UU18 18
Model Production (kg/h) Height with baffle mm(in)	UU09 9,6	UU14 14 330 (13,0)	UU18 18
Model Production (kg/h) Height with baffle mm(in) Height mm(in)	UU09 9,6	UU14 14 330 (13,0) 309 (12,2)	UU18 18
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in)	9,6	UU14 14 330 (13,0) 309 (12,2) 256 (10,1)	UU18 18
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in) Width A mm (in)	UU09 9,6 650(25,6)	UU14 14 330 (13,0) 309 (12,2) 256 (10,1) 900(35,4)	UU18 18 1150(45,3)
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in) Width A mm (in) Weight (kg (lb))	UU09 9,6 650(25,6)	UU14 14 330 (13,0) 309 (12,2) 256 (10,1) 900(35,4)	UU18 18 1150(45,3)
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in) Width A mm (in) Weight (kg (lb)) packaged	UU09 9,6 650(25,6) 11(24,2)	UU14 14 330 (13,0) 309 (12,2) 256 (10,1) 900(35,4) 14,7(32,4)	UU18 18 1150(45,3) 17,8(39,2)
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in) Width A mm (in) Weight (kg (lb)) packaged empty	UU09 9,6 650(25,6) 11(24,2) 9,5(20,9)	UU14 14 330 (13,0) 309 (12,2) 256 (10,1) 900(35,4) 14,7(32,4) 12,7(28,0)	UU18 18 1150(45,3) 17,8(39,2) 15,8(34,8)
Model Production (kg/h) Height with baffle mm(in) Height mm(in) Depth mm (in) Width A mm (in) Weight (kg (lb)) packaged empty installed*	UU09 9,6 650(25,6) 11(24,2) 9,5(20,9) 13,1(28,9)	UU14 14 330 (13,0) 309 (12,2) 256 (10,1) 900(35,4) 14,7(32,4) 12,7(28,0) 18,3(40,3)	UU18 18 1150(45,3) 17,8(39,2) 15,8(34,8) 23(50,7)

* in normal operating conditions, filled with water.

1.4 Opening the packaging

- make sure the humidifier is intact upon delivery and immediately notify the transporter, in writing, of any damage that may be due to careless or improper transport;
- □ move the humidifier to the site of installation before removing from the packaging, grasping the neck from underneath;
- □ open the cardboard box, remove the protective material and remove the humidifier.

1.5 Material supplied

Make sure the following are included:

- 1. baffle with 2 bolts;
- 2. user manual.

1.6 Preparing for assembly

Important: avoid installing the humidifier in the duct in a position where it may get wet.

- The unit is designed for assembly in compact air-conditioning units, ventilation systems and air ducts.
- To ensure a very short free path, the atomised water needs to be delivered as uniformly as possible along and across the duct or the unit.
- Install the humidifier in position where it is easily accessible/removable for maintenance or repairs;
- · Make an inspection opening on the wall of the ducting;
- To maximise absorption of atomised water in the air flow, for air handling units with:
 - centrifugal fans, install the baffle (D);
 - tangential fans, remove the baffle (D).



- Place a drain tank underneath the humidifier to collect any condensate; this must be at least 0.6 m long and cover the free path. Install a drain line with drain trap: the height of the drain trap must exceed the system static pressure to ensure adequate draining of the tank.
- Air velocity in the duct must be between 1.5 and 3 m/s, so that the atomised water is rapidly dispersed. In the event of faster air flows, the cross-section of the duct must be increased so that the velocity is within the allowed range. The length of the widened section must be at least 0.6 m beyond the humidifier in the direction of air flow, so as to minimise condensation on the walls of the ducting or air handling unit.



Key

1	Stainless steel duct	4	Air flow
2	Humidifier	5	Condensate collection basin
3	Control panel (external)	6	Drain trap

Important:

- Choose the installation position so that the air flow disperses the atomised water uniformly;
- 2. Make sure that the supporting surface is able to support the weight of the unit.

The humidifier can only be activated (atomised water production) when the air handling unit fan is running. NEVER start atomised water production without air flow in the duct: this may damage one or more parts of the appliance.

1.7 Assembly

The appliance must be assembled on a horizontal support. Check correct positioning using a spirit level.

Procedure:

1. Unscrew the screws (A) and remove the right side cover (B);



 Secure the humidifier to the horizontal support using the fastening brackets on the right and left sides;



Fig. 1.e "humiSonic duct version" +0300063IE - rel. 1.0 - 10.09.2015

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Important:

- 1. Install the humidifier in horizontal position, using a spirit level, so that the level sensor does not give a false reading;
- 2. Carefully secure the unit so that it does not move during operation.

1.8 Identification label

The humidifiers are identifiable from the packaging label and the identification label on the side.



Fig. 1.f

Note: tampering with, removing or failing to reattach the identification labels or anything else that prevents certain identification of the product will make installation and maintenance operations more difficult.

1.9 Functional diagram



Fig. 1.g

ne,	itey				
1	Atomised water	7	Float level sensor		
2	Diffuser	8	Tank		
3	Atomisation chamber	9	Driver		
4	Fill valve	10	Piezoelectric transducer		
5	Overflow pipe	11	Power supply		
6	Drain valve				

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1.10 Operating principle

The operation of humiSonic humidifiers is based on the principle of atomisation of demineralised water using ultrasound technology. The humidifier operating principle can be summarised as follows:

- water fill via a fill solenoid valve until reaching the required level, measured by the float;
- if the autotest is enabled (default), the drain solenoid valve opens and empties the tank (function designed to clean the tank of any residues/ dirt);
- water filled again to the required level;
- start ultrasonic atomisation (the air flow in the duct carries the particles of moisture and distributes them into the surrounding environment);
- water refill based on the float measures that the level has fallen below the recommended value.

Ultrasound technology uses a voltage input signal that is transformed via an oscillating circuit into a high frequency signal (1.7 MHz). This signal supplies a transducer, the top of which is in contact with the water, which starts vibrating at high frequency. The surface of the transducer vibrates at very high speed (1.7 million times a second), a speed that does not allow the water to move, due to its inertial mass. Consequently, a column of water is created above the transducer. During the negative amplitude of the transducer cycle, a void is created that is not filled by the water (as this cannot respond to the extremely fast movements of the transducer). The cavity thus created leads to the production of bubbles that are pushed to the edge of the water column during the positive amplitude of the cycle, thus colliding. During this process, very fine particles of water are atomised on the edge of the water column. The resulting intersecting sound waves created directly underneath the surface of the water cause very small droplets of water to separate, forming a fine mist of vapour that is immediately absorbed by the flow of air.







Fig. 1.h

1.11 Accessories

- BMS/RS485 serial card (P/N PCOS004850): to be installed on the control board on the "complete" panel, used for direct interface to an RS485 network, with a maximum baud rate of 19200. The board guarantees opto-isolation of the controller from the RS485 serial network.
- Humidity/temperature probes for ducts, CAREL P/Ns DPD*(T/H), DPP*(T/H). Used in ducted heating and air-conditioning systems. Supplied together with a mounting bracket. See manual +030220660.

1.12 Structure

The figure shows the body of the humidifier, once having removed the side panels and the cover (see chap. "Spare parts and maintenance").





Fig. 1.i

F	Front	7	Terminal block
R	Rear	8	Fastening bracket
1	Lifting handles	9	Bracket with cable glands
2	Rear diffuser	10	Piezoelectric transducer
3	Front diffuser	11	Electronic control board
4	Baffle	12	Driver
5	Fill valve	13	Air intake
6	Drain valve		

Key

2. WATER CONNECTIONS

IMPORTANT: before proceeding with the water connections, make sure that the humidifier is not connected to the mains power supply.

2.1 Warnings

- 1. Only use demineralised water. Install a shut-off valve for each humidifier. Allowable water pressure: from 1 to 6 bars;
- 2. The connections between the pipes/hoses in contact with demineralised water and the humidifier must be made from resistant material suitable for this use (e.g. PVC or stainless steel);
- The water lines must not be fouled by dust particles or other substances. Carefully clean the lines before connecting to the humidifier;
- 4. All humiSonic ultrasonic humidifiers are supplied with quick couplings for connecting the fill hose (OD / ID = 8/6 mm).

2.2 Water connections (parts not included)

- Install a manual shut-off valve upstream of the installation (so as to shut off the water supply); the valve must be suitable for use with demineralised water.
- Install a mechanical filter (10 μm) downstream of the manual shut-off valve to trap any solid impurities; the filter must be fitted with shut-off devices to allow cleaning;
- Install a condensate collection basin that is at least 0.6 m longer than the humidifier, made from corrosion-resistant material such as plastic or stainless steel.

- when installation is completed, flush the supply hose for around 30 minutes by piping water directly into the drain, without sending it into the humidifier. After installing the valve, flush with water to eliminate any processing residues and oil and prevent that enter the humidifier;
- 2. the drain hose must have a minimum diameter of 6 mm; it must not have any bends that block water flow; the drain line must comply with national and local standards in force and must include a funnel to ensure interruption of continuity and a drain trap to prevent the return of bad odours. The end of the line must have a downwards slope to assist drainage;
- do not block the atomised water outlet or the intake air openings;
- 4. always check for water leaks. If the humidifier is sprayed with water during operation, short circuits may occur;
- 5. if there is the risk of the feedwater freezing, insulate the water pipes.



2.3 Positioning

As seen in chap.1, the humidifier must be installed in ducting where the air velocity is between 1.5 and 3 m/s.

Note: when calculating air velocity in the duct, keep in mind that the area occupied by the humidifier needs to be subtracted from the cross-section of the duct.

The recommended position is downstream of the heating coil.





Key

G	Total air flow-rate introduced	HU	Humidifier
CD	Combined dampers	DP	Condensate collection tank
$G_{_{\!E}}$	Outside air flow-rate	CC	Cooling coil
PC	Heating coil		

If assembling multiple humidifiers, arrange them in a structure that can support the weight of the appliances and that leaves optimum space between the units, so as to ensure efficient operation. Install a manual shut-off valve for each humidifier.

Note: any obstacles in front to the humidifier are places where water may condense.

2.4 Water connections

Once the humidifier has been fitted, make the water connections as follows:

1. Unscrew the screws (A) and remove the right side cover (B);



Fig. 2.c

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2. Attach the pipes to the quick couplings (C) to connect the fill/drain valves;



Fig. 2.d

3. Reposition the cover, paying attention to the point of attachment (D).



Fig. 2.e

2.5 Feedwater

To ensure correct operation, humiSonic requires the use of demineralised water, with the chemical and physical characteristics specified in the table. To ensure these water quality values, a reverse-osmosis demineralisation system is typically used.

FEEDWATER

Temperature limits °C (°F) 140 (33.8 to 104) Pressure limits MPa (bar) 0.10.6 (1 to 6) Specific conductivity at 20°C 2080 μ S/cm Total hardness 025 mg/l CaCO ₃ Temporary hardness 015 mg/l CaCO ₃ Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl	Connessione rapida	ext. Ø 8 mm (0,32″)
Pressure limits MPa (bar) 0,10,6 (1 to 6) Specific conductivity at 20°C 2080 µS/cm Total hardness 025 mg/l CaCO ₃ Temporary hardness 015 mg/l CaCO ₃ Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Temperature limits °C (°F)	140 (33.8 to 104)
Specific conductivity at 20°C 2080 µS/cm Total hardness 025 mg/l CaCO ₃ Temporary hardness 015 mg/l CaCO ₃ Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Pressure limits MPa (bar)	0,10,6 (1 to 6)
Total hardness 025 mg/l CaCO ₃ Temporary hardness 015 mg/l CaCO ₃ Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaCQ4	Specific conductivity at 20°C	2080 µS/cm
Temporary hardness 015 mg/l CaCO ₃ Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l Calciud	Total hardness	025 mg/l CaCO ₃
Total quantity of dissolved solids (cR) Depending on specific conductivity ⁽¹⁾ Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Temporary hardness	015 mg/l CaCO ₃
Dry residue at 180°C Depending on specific conductivity ⁽¹⁾ Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Total quantity of dissolved solids (cR)	Depending on specific conductivity ⁽¹⁾
Iron + manganese 0 mg/l Fe+Mn Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Dry residue at 180°C	Depending on specific conductivity ⁽¹⁾
Chlorides 0 to 10 ppm Cl Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Iron + manganese	0 mg/l Fe+Mn
Silicon dioxide 0 to 1 mg/l SiO2 Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSO4	Chlorides	0 to 10 ppm Cl
Chlorine ions 0 mg/l Cl Calcium sulphate mg/l CaSQ4	Silicon dioxide	0 to 1 mg/l SiO2
Calcium sulphate mg/l CaSO4	Chlorine ions	0 mg/l Cl
	Calcium sulphate	mg/I CaSO4
Instant flow-rate (I/min) 2	Instant flow-rate (I/min)	2

Tab. 2.a

(1) = in general
$$C_{R} = 0.65 * \sigma_{R,20 \circ C}; R_{180} = 0.93 * \sigma_{R,20 \circ C}$$

To avoid excessive oversizing of the reverse osmosis system, it is recommended to avoid sizing the system based on instant flow-rate. Rather, an expansion vessel should be installed between the water treatment system and humiSonic.

The sizing calculations need to consider discontinuous water consumption, comprising the following stages:

- filling (fill valve open);
- production (fill valve closed);
- washing (fill valve open).

Nella tabella seguente sono suggerite le uaglie minime per l'accoppiamento con un generico sistema ad osmosi inversa.

Mod.	Accumulo	Volume totale vaso espansione	Sistema ad osmosi
		(pre-carica 1,5 bar)	inversa
UU02	2,81	11,2	5,2 l/h
UU05	3,6	14,4	8,4 l/h
UU07	4,4	17,6	11,6 l/h
UU09	5,21	20,8	14,8 l/h
UU14	6,8	27,2	20,8 l/h
UU18	8.0	32.01	26.0 l/h

Tab. 0.a

Nel caso in cui non sia presente alcune sorta di accumulo il sistema ad osmosi inversa deve garantire la portata istantanea dell'EV di carico, pari a 2 l/min.

Connecting humiSonic to the Carel WTS Compact

The Carel product range includes a series of reverse osmosis systems ("WTS Compact") designed to produce water according to the feedwater specifications and optimise connection to and operation with humiSonic (see manuals +0300017 and +0300019).

All WTS Compact systems (P/N ROC%) always come with an expansion vessel that maintains the required pressure in the circuit downstream. Operation of the system is managed by pressure switches in the outlet circuit. The basic rule for connection to the humidifier is that the water contained in the expansion vessel must be sufficient to satisfy initial filling and, if necessary, the washing cycle, while the WTS production time must cover humiSonic production demand and fill the vessel as quickly as possible.

The table below suggests the water consumption values and connections for all sizes of humidifiers.

Model	Prod.	Tank	Wash (l)	WTS	Additional
	(l/h)	capacity (l)	(*)		vessel
UU02	2,4	0,8	4,8	ROC025500N	Not required
UU05	4,8	1,6	5,6	ROC025500N	Not required
UU07	7,2	2,4	6,4	ROC025500N	Not required
UU09	9,6	3,2	7,2	ROC025500N	Not required
UU14	14,4	4,8	8,8	ROC025500N	ROKCOOKTVE
UU18	18	6,0	10,0	ROC025500N	ROKCOOKTVE
					Tab. 2.b

(*) Water consumption during the washing cycle is calculated based on the default settings (1 wash every 24 hours, lasting 2 minutes, which ends by totalling filling and emptying the volume of the tank). Consumption depends on the fill solenoid valve flow-rate, which is 2 litres/minute. The duration and frequency of the washing cycles are parameters that can be set by the user, and these have a significant impact on the sizing of the WTS system.

Important:

- 1. do not add disinfectants or anticorrosive compounds to the water, as these are potential irritants;
- 2. the use of well water, industrial water or water from cooling circuits and, in general, any potentially chemically or bacteriologically contaminated water is prohibited.

2.6 Drain water

This is not toxic and can be drained into the sewerage system, as defined by directive 91/271/EEC on urban waste-water treatment.

DRAIN WATER

Connessione rapida	ext. Ø 8 mm (0,32")	
Typical temperature °C (°F)	1 to 40 (33.8 to 104)	
,, ,		Tab 2 c

Tab. 2.c

ELECTRICAL CONNECTIONS 3.

Humidifier electrical connections 3.1

Important:

- before proceeding with the electrical connections, ensure that the control panel - humidifier system is disconnected from the mains power supply;
- make sure that the power supply voltage of the control panel corresponds to the value indicated in the rated data.

To power up the humidifier, connect the cables running from the electrical panel:

- 1. +48 Vdc/ -48 Vdc from the power supply;
- 2. +24 Vac/ -24 Vac from the transformer;
- 3. the power cable for the lights ("basic" electrical panel only);
- 4. the cable for the signal lights (basic electrical panel) or RS485 serial line ("complete" electrical panel).

After having removed the screws (A), remove the side cover (B) and run the cables through the cable glands on the case and inside the unit (C). Then make the electrical connections (D) and reposition the cover, repeating the same operations in reverse.



DIPSWITCH CONFIGURATION

The dipswitches are located on the humidifier control board. These must be set before starting the humidifier.





Key			
	Communication		
1	OFF: Carel/Modbus Serial 485		
	ON: Reserved		
2-3	Reserved		
	Serial 485 / tLAN baud rate		
4	OFF: 19200		
	ON: 9600		
5-6	Reserved		
7	Reserved		
	Transducer production management		
8	OFF:> parallel		
	ON:> series		

3.2 Functional wiring diagram



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3.3 "Basic" electrical panel

STRUCTURE

OUTSIDE



DIMENSIONS - mm (in)



POSITIONING

The electrical panel is designed for wall-mounting and features forced ventilation for cooling. See the figure for the minimum clearances in mm (in) that ensure sufficient air flow and change inside the electrical panel.



Fig. 3.g

Fig. 3.d



Fig. 3.e

Key

1	Exhaust air fan			6	Cable glands		
2	Cover			7	Light terminal block		
3	Air intake			8	Main terminal block		
4	ON/OFF switch			9	Transformer		
r.	LED	BLUE	power	10	Power supply		
C		RED	alarm				

3.4 Basic panel wiring diagram



Fig. 3.h

<u>CAREL</u>

3.5 "Complete" electrical panel

STRUCTURE

OUTSIDE



Fig. 3.i

INSIDE



Fig. 3.j

1	Terminal	7	Exhaust air fan
2	Cover with lock	8	Terminal block
2	Knock-outs for additional cable	9	Transformer
3	glands (installer's responsibility)		
4	Cable glands	10	Control board
5	Air intake openings	11	Power supply
6	ON/OFF switch		

DIMENSIONS - mm (in)



POSITIONING

The electrical panel is designed for wall-mounting and features forced ventilation for cooling. See the figure for the minimum clearances in mm (in) that ensure sufficient air flow and change inside the electrical panel.



Fig. 3.1

3.6 Complete panel wiring diagram



Fig. 3.m

3.7 Electrical connections to the "basic" panel

Below is the connection diagram between the terminal block on the basic electrical panel and the terminal block on the humidifier.



Fig. 3.n

HUMIDISTAT OR REMOTE CONTACT (ON/OFF action)

Production is enabled by closing the ONOFF – COM contact on the terminal block. This can be connected to a switch, a humidistat or a controller (voltage-free contact, max 5 Vdc open, max 7 mA closed).

RS485 SERIAL CONNECTION

CAREL/ Modbus protocol: -TXRX-, +TXRX, 0TXRX terminals.

Important: for RS485 connections in household (IEC EN 55014-1) and residential (IEC EN 61000-6-3) environments, use shielded cable (with shield connected to PE both on the terminal and controller ends), maximum length specified by the EIA RS485 protocol, equivalent to European standard CCITT V11, using AWG26 twisted pair cable; the input impedance of the 485 stage is 1/8 unit-load (96 kOhm). This configuration allows a maximum of 256 devices to be connected, with cables in separate conduits from the power cable.

ALARM RELAY

Terminals: AL_B, AL_A Ready for remote signalling of one or more alarms.

Note: in industrial environments (IEC EN61000-6-2) the signal cables leaving the unit must not exceed 10 m (33 ft) in length: remote on/off digital input (ON/OFF - COM terminals) and shielded cable for RS485 communication.

3.8 Connection cable sizing

The table below shows the sizing of the 48 Vdc connection cable between the humidifier and the basic or complete electrical panel. The minimum cross-section depends on the length. Use cable for working voltages \geq 300 Vac and operating temperatures \geq 90°C.

P/N	Current (A)	L=5 m	L=10 m
		AWG	(mm²)
UU02D%	3.2	14(2.5)	14(2.5)
UU05D%	6.4	14(2.5)	14(2.5)
UU07D%	9.6	14(2.5)	13(4)
UU09D%	12.8	14(2.5)	13(4)
UU14D%	19.2	10(6)	10(6)
UU18D%	24	10(6)	9(10)
	•		Tah 3 a

24 Vac connection: two-wire cable, type AWG 16 (1.32 mm²).

Light connection (basic panel only): three-wire shielded cable, type AWG 22 (0.33 mm²).

<u>CAREL</u>

3.9 Electrical connections to the "complete" panel

Below is the connection diagram between the terminal block on the "complete" electrical panel and the terminal block on the humidifier. Depending on the type of signal, atomised water production can be enabled and/or managed in different ways.



3.10 Control types

To enable all types of control:

- 1. Humidifier terminal block:
- Jumper terminals COM and ONOFF;
- 2. Terminal block on the "complete" electrical panel: Jumper terminals ONOFF and COM (enable)

ON/OFF CONTROL (humidistat or remote contact):

"Complete" electrical panel terminal block

- Connect terminals HST and COM to a humidistat or remote contact (voltage-free contact);
- Set Fa01: Regulation type = On/Off.

EXTERNAL PROPORTIONAL CONTROLLER (modulating action):

"Complete" electrical panel terminal block

- Connect terminals COM and M_PB (main probe) to an external controller;
- Set Fa01: Ext. regulator;
- Set parameter Fa04 for the type of signal from the external controller: Probe type = 0 to 1V, 0 to 5V.

EXTERNAL PROPORTIONAL CONTROLLER (mod. action) + limit rH%:

"Complete" electrical panel terminal block

Connect terminals COM and M_PB (main probe) to an external controller;

- Set Fa01: Ext. regulator + limit rH%;
- Set parameter Fa04 for the type of signal from the external controller: Probe type = 0 to 1V, 0 to 5V;
- Set parameter Fa06 for the type of signal from the limit probe: Probe type = 0 to 1V, 0 to 5V.

TEMPERATURE CONTROL

"Complete" electrical panel terminal block

- Connect terminals COM, +V and M_PB (main probe) to a temperature probe;
- Set Fa01: T probe;
- Set parameter Fa04 for the type of signal from the temperature probe: Probe type = 0 to 1V, 0 to 5V, NTC.

TEMPERATURE CONTROL + limit rH%

"Complete" electrical panel terminal block

- Connect terminals COM, +V and M_PB (main probe) to a temperature probe and terminals COM, +V and L_PB (limit probe) to an active humidity probe;
- Set Fa01: T probe +limit rH%;
- Set parameter Fa04 for the type of signal from the temperature probe: Probe type = 0 to 1V, 0 to 5V, NTC.
- Set parameter Fa06 for the type of signal from the limit probe: Probe type = 0 to 1V, 0 to 5V.

HUMIDITY CONTROL

"Complete" electrical panel terminal block

- Connect terminals COM, +V and M_PB (main probe) to a humidity probe;
- Set Fa01: probe rH%;
- Set parameter Fa04 for the type of signal from the humidity probe: Probe type = 0 to 1V, 0 to 5V.

HUMIDITY CONTROL + Limit %rH

"Complete" electrical panel terminal block

- Connect terminals COM, +V and M_PB (main probe) to a humidity probe and terminals COM, +V and L_PB (limit probe) to an active humidity probe;
- Set Fa01: probe rH% + limit rH%;
- Set parameter Fa04 for the type of signal from the humidity probe: Probe type = 0 to 1V, 0 to 5V;
- Set parameter Fa06 for the type of signal from the limit probe: Probe type = 0 to 1V, 0 to 5V.

FINAL CHECKS

The following conditions represent correct electrical connection:

- · mains power to the humidifier corresponds to the rated voltage;
- a mains disconnect switch has been installed so as to be able to disconnect power to the humidifier;
- terminals COM ONOFF on the humidifier terminal block are jumpered or connected to a contact to enable operation; if the humidifier is controlled by an external controller, the signal earth is electrically connected to the controller earth.

4. STARTING AND USER INTERFACE (BASIC PANEL)

Before starting the humidifier check:

- water connections: in the event of water leaks, do not start the humidifier before having restored the connections;
- electrical connections between the humidifier and the control panel.

4.1 Starting

See chap. "Electrical connections"

- 1. The humidifier, once powered and enabled for production (remote onoff/humidistat), is ready for operation.
- 2. Operation will only stop if the enabling signal is no longer present.

4.2 Shutdown / Standby

- 1. To switch the humidifier off, press the ON/OFF button.
- 2. The humidifier goes into standby when:
- - the remote on/off contact is open;
- - the on/off contact is open and serial enabling is set to 1 (see chapter "Humidifier control via network").

When the humidifier is in standby, the tank is emptied automatically

4.3 Autotest

When the humidifier is first started (from off), if enabled and humidity production is required, a test cycle is run. A complete fill and drain cycle is performed, during which the level sensor is monitored; if the test is successful, regular atomised water production will start. If the test fails, production is disabled (see the alarm table).

4.4 Signal lights on the basic panel

	Blue light
Steady	Humidity production
Slow flash*	Standby
Fast flash**	Autotest or wash

* Slow flash: 1 s ON and 1 s OFF

** Fast flash: 0.2 s ON and 0.2 s OFF

The red LED means an alarm is active. See the chapter on Alarms for the alarm table.

4.5 Disabling

The humidifier can be disabled in three different ways:

- Opening the COM-ONOFF contact (enabling signal);
- Active alarms;
- Via network.

4.6 Reset tank hour counter

The humidifier is fitted with an hour counter that records operation. After a set number of hours (5,000), a signal is activated to indicate maintenance should be performed on the tank and operation of the piezoelectric elements checked (see the chapter on Maintenance). To reset the hour counter at any time, proceed as follows:

- switch the humidifier off;
- close the water supply tap and wait for the tank to empty completely;
- remove the front panel from the humidifier to access the control board;
- unplug the Lumberg connector on the control board;
- open the On/Off contact;
- switch the humidifier on (with the Lumberg connector disconnected from the control board). Both lights will flash;
- · close the On/Off contact. The yellow LED will remain on steady;
- switch the humidifier off;
- plug the Lumberg connector (A) onto the board, making sure it is inserted in the correct direction;
- switch the humidifier on.



Fig. 4.a

4.7 Automatic washing

The humidifier automatically runs a washing cycle at set intervals (default 60 minutes) during which time atomised water is produced. The washing cycle involves a complete drain cycle, a phase in which fill and drain are activated together (1 minute) to flush out any residues in the tank, a complete fill cycle and finally another complete drain cycle. During this operation, atomised water production is stopped.

4.8 Washing due to inactivity

If the humidifier remains inactive (on but in standby) for an extended period (24 hours) a washing cycle is performed, as described in the previous paragraph. This cleans the tank of any residues (e.g. dust) that may have accumulated during the period of inactivity. The washing cycle is run after 24 hours (continuous) of no operation, i.e. the humidifier is in standby.

USER INTERFACE (COMPLETE PANEL 5.

5.1 **Graphic terminal**

The built-in terminal on the "complete" electrical panel comprises the display and the keypad, featuring 6 buttons, which are used to perform all the configuration and programming operations on humiSonic.

5.2 Keypad



Fig. 5.a

BUTTON	DESCRIPTION					
	Isplay the list of active alarms					
	Reset alarms with manual reset					
• Prg	Access to the main menu					
5 Esc	Return to the previous screen					
A .l.	Scroll between screens					
· · · / •	 Increase / decrease the value 					
Up / Down						
	 Switch from display mode to setting mode 					
🗲 Enter	Confirm the value and move to the next parameter					
-•	· · · ·	Tab. 5.a				

Display 5.3

During normal operation, the display shows, as well as the current date and time, the type of control selected, the reading of the control probe and limit probe (if featured), and the quantity of atomised water produced.





Key

1	Current date/time	6	Limit humidity probe reading
2	Cause of unit shutdown/Unit	7	Unit status icon/active actuators
2	status		
3	Request	8	Quick access button menu icon
4	Control type selected	9	Maintenance required
5	Unit status	10	Time bands enabled

CAUSE OF Message	UNIT SHUTDOWN	UN Message	IT STATUS Description
Off by Key	Off from keypad	Production	Instant production in
, ,	21	Ka/h/(lb/h)	ka/h (lb/h)
Unit Offline	Unit offline	Drain	Drain
Remote On/O	ff Remote On/Off	Init	Initialisation
No request	No request	Fill	Filling
Unit disabled	Unit disabled	Autotest	Autotest
Alarms	Alarms	Waiting (min)	Waiting (min) to restart
Manual mod	e Manual mode	Disabled	Disabled
Off from BMS	5 Off from BMS		
Off from Sche	d. Off from Sched.		
	Tab. 5.h		Tab. 5.b
Request	Meaning		Control type
On/	On= request	Or	n/Off
	= no request		
0 to 100 %	Request percentage	%	\rightarrow Ext. regulator
rH%:	Control probe reading in	n rH% rH	% probe
°C	Control probe reading in	n°C ∏r	probe
<u>Unit status/ a</u>	ctive actuators	Meaning	
		Production	
	æ L	Fill	
		Drain	
		Water present	

Water present
Stop transducer control
Malfunction

Tab. 5.d

Note: the control type is selectable in user menu F, under screen Fa01: Regulation. See the parameter table.

5.4 Programming mode

The parameters can be modified using the front keypad. Access differs according to the level: User (accessible without password), Service (password=PW1) and Manufacturer (password = PW2). Press Prg to access the main menu.



Fig. 5.c

Main menu icons

A.	ወ	Unit On/Off	E.		Alarm log
В.		Set point	F.	2	User
C.	IJ	Clock/scheduler	G.	হ	Service
D.		Master/ Slave (future uses)			
					Tab 5 o

Tab. 5.e

5.5 Setting/displaying the user parameters

The user parameters (A...F) are all the parameters accessible without password, and include the following categories:

A: Unit ON/OFF: enable power-on from keypad, enable Autotest and manual washing, set maximum production.

B: Set point: if Fa01 is set to control with probe (+ limit humidity probe), the screen will show the humidity/temperature set point (+limit humidity set point);

C: Clock/scheduler: set the current time and date (C01), the date for changeover from standard time to daylight saving time and vice-versa (C02), the daily time bands (C03) with weekly programming: up to 3 daily time bands can be set with independent set points. See example 2 described below.

D: Master-Slave network configuration: Reserved.

E: Alarm log: the alarm log contains all the alarms, both active (\checkmark) and already reset (\uparrow). The display can include up to 50 alarms with progressive numbering, time and date of activation.

F: User: select the type of control and related parameters, enable washing and activation mode, general settings for restart times, alarm relay logic, drain valve in standby. See the chapter on "Functions".

EXAMPLE 1: Setting the current time/date.

- 1. press Esc one or more times to move to the standard display;
- 2. press Prg: the display shows the main menu;
- 3. press UP/DOWN to move to category C. Clock/scheduler;
- 4. press Enter to display the first screen: C01;
- 5. press Enter to modify the current time using UP/DOWN; confirm by pressing Enter and set the month and year;
- 6. confirm by pressing Enter and set the hour/minutes;
- 7. at the end of the settings, press Esc twice to exit the parameter setting procedure.

EXAMPLE 2: Setting the time bands and copying from one day to another.

- press Esc one or more times to move to the standard display;
- press Prg: the display shows the main menu;
- press UP/DOWN to move to category C. Clock/scheduler and Enter again until reaching screen C03;
- press Enter and enable the time bands (No → Yes); then go to screen C04;
- in screen C04:
 - a. press Enter and UP/DOWN to show the check sign for time band 1;
 - b. press Enter and UP/DOWN to select the day of the week. Confirm by pressing Enter. Press UP/Down to uncheck the box. Press Enter to set the band start hours and minutes and the status: OFF, ON, ON+SET (ON+SET if control with probe selected). If ON, the set point selected in screen B is shown, if ON+Set, set the desired set point;
 - c. once the time bands have been set for the day in question, press PRG to copy the settings from one day to another.



Fig. 5.d

5.6 Setting the Service parameters

The Service parameters (letter G) concern:

a: change language;

b: information on: application, BIOS and BOOT version; flash memory and RAM on the control board;

c: hour counter: operating hours in production and total unit operating hours; maintenance interval setting.

To access the screens from d) on, the service password is needed - $\mathsf{PW1}(0077).$

d: BMS configuration: set BMS communication protocol (CAREL, Modbus), communication speed, network address, enable control serial. e:

- Timings (Gea): set fill/drain times, refilling, production, delay for water level or no communication alarms between control panel and humidifier. See the chapter "Functions";
- Delete alarm log (Geb), counter and restore default parameters;
- Access management (Gec): interval of new Service password entry when browsing, enable quick menu (On/Off and set point), enter User password (PW0), change Service password (PW1).

f: Manual management: manual activation of fill/drain valves, group 1/2 (mist 1/2) of piezoelectric transducers, alarm relay, ambient and limit probes.

Procedure: the setting/display procedure is similar to the one for the user parameters, however password PW1 must be entered to access category G parameters.

Note:

- if no button is pressed, after around 5 min the display automatically returns to standard mode;
- the service password PW1 can be changed on screen Gec04 (and the main password on screen Gec03);
- once entered, the password remains active for a certain time, after which it needs to be entered again.



5.7 Quick access menus

The quick access menus can be used to rapidly access the unit information and settings.

Procedure:

- 1. Press Esc one or more times to return to the standard display;
- 2. Press UP/DOWN to show the required quick access menu icon;



Tab. 5.f

(*) Only shown if control with probe is selected for Fa01.

3. Press Enter to enter the menu, UP/DOWN to scroll, ESC to exit.

5.1.1 Info

Read-only screens that display the main unit information:

- · Humidifier size;
- · Waiting time until the next wash;
- Operating hours with atomised water production;
- · Total unit operating hours;
- Float level sensor status: low, working (normal operation), high;
- Dipswitch status on the control board
- .



Fig. 5.e

5.1.2 Set point

Only shown if control with probe has been selected (Fa01). On this screen, the control set point for humidity / temperature probe and limit humidity probe set point can be set.







Unit On/Off from the keypad.





6. COMMISSIONING (COMPLETE PANEL)

Before starting the humidifier check:

- water connections: in the event of water leaks, do not start the humidifier before having restored the connections;
- electrical connections between the humidifier and the control panel.

The following series of parameters needs to be set when commissioning the unit.

6.1 Starting

See chap. "Electrical connections"

- 1. The humidifier, once powered and enabled for production (remote onoff/humidistat), is ready for operation.
- 2. Operation will only stop if the enabling signal is no longer present.

6.2 Scheduler

Programming is weekly, with the possibility to enter up to 3 daily time bands, each with a different set point. See chap. "User interface"

Screen index	Display description	Def	Min	Max
C03	Scheduler			
Enable scheduler ?		No	No	Yes
				Tab. 6.a

6.3 Regulation type

Select whether control is based on a humidistat, external controller, humidity/temperature probe and a limit humidity probe. See chapter "Functions".

Screen	Display	Def	Min	Max	UOM
index	description				
Fa01	Regulation				
	Regulation type	On/Off	On/Off	T probe+limit rH%	On/Off ¦ Ext. regulator Ext. regulator+limit rH% ¦ rH% probe ¦ rH% probe+Limit rH% ¦T probe ¦ T probe+limit rH%
	1				Tab. 6.b

6.4 Shutdown / Standby

- 1. To shutdown the humidifier, switch the unit Off from the keypad (see chap. "User interface);
- 2. The humidifier goes into standby when:
 - the remote on/off contact is open;
 - the humidity/temperature probe is present and the humidity set point has been reached;
 - the on/off contact is open and serial enabling is set to 0 (see chapter "Humidifier control via network").

When the humidifier is in standby, the tank is emptied automatically, if the valve in standby is selected as open.

Screen index	Display description	Def	Min	Max	UOM
Fc03	Settings				
	Drain valve in stand-by	Open	Closed	Open	-
	,				Tah 6 c

6.5 Autotest

When the humidifier is first started (from off), if enabled and humidity production is required, a test cycle is run. A complete fill and drain cycle is performed, during which the level sensor is monitored; if the test is successful, regular atomised water production will start. If the test fails, production is disabled (see the alarm table).

Screen	Display	Def	Min	Max	UOM
index	description				
A01	On/Off				
	Enable	No	No	Yes	-
	Autotest	Yes	No	Yes	-
	•				Tah 6 d

6.6 Reset tank hour counter

The humidifier is fitted with an hour counter that records operation. After a set number of hours (5,000), a signal is activated to indicate maintenance should be performed on the tank and operation of the piezoelectric elements checked (see the chapter on Maintenance). To reset the hour counter at any time, go to screen Geb01.

Screen index	Display description	Def	Min	Max
Geb01	Reset Cnt/Logs			
	Reset counter	No	No	Yes
				Tab. 6.e

6.7 Automatic washing

The humidifier, if enabled on the screen or via BMS, automatically runs a washing cycle at set intervals, defined by parameter "Operating period". See the functions chapter for the parameters corresponding to activation of the washing cycle. During this operation, atomised water production is stopped.

Screen ndex	Display description	Def	Min	Max	Value desc.
-b01	Washings				
	Time	Absolute	Disab.	Progr.	Disabled {
	triggered	time			Absolute time
					¦Working/
					No working {
					Scheduled
	Event	Disab.	Disab.	From	Disabled From
	triggered			request	digital input {
					From request
					Tab. 6.f

Screen index	Display description	Def	Min	Max	UOM
Fb03	Work wash (Fb01= Work /Standby)				
	Enabled	Yes	No	Yes	-
	Work wash period	1	1	480	min
					Tab. 6.g

6.8 Procedure manuali

At the end of the programming procedure, before starting the unit, manual operation can be enabled in order to:

- 1. run a fill/drain cycle;
- activate production by one group of transducers (mist1/ mist 2) or both;
- 3. activate the alarm relay

<u>CAREL</u>

Screen index	Display	Def	Min	Max	UOM
	description				
Gf01	Manual manage	ement			
	Manual mode	No	No	Yes	-
Gf02	Manual mode				
	Fill	Off	Off	On	Off ¦ On
	Drain	Off	Off	On	Off On
Gf03	Manual mode				
	Mist 1	No	No	Yes	No ¦ Yes
	Mist 2	No	No	Yes	No Yes
	· · ·				Tab. 6.h

6.9 Probe calibration

Once the control (regulation) type has been selected, the probes can be calibrated by setting the offset. The delay for activation of the probe alarm can also be set.

Screen index	Display description	Def	Min	Max	UOM		
Fa04	Regulation				•		
	Ambient probe (AI7)						
	Probe type: 0 to 1V 0) to 5V ¦ N	TC				
	Offset	0.0	-100.0	100.0	-		
	Min	0.0	0.0	100.0	-		
	Max	100.0	0.0	100.0	-		
	Alarm delay	0	0	999	S		
Fa05	Regulation						
	Ambient probe (TH)						
	Туре	rH%+T					
	Öffset	0.0	-20.0	50.0	-		
Fa06	Regulation						
	Limit probe (Al6)						
	Probe type: 0 to 1V ¦ 0 to 5V						
	Offset	0.0	-100.0	100.0	-		
	Min	0.0	0.0	100.0	-		
	Max	100.0	0.0	100.0	-		
	Alarm delay	10	0	999	S		
	,				Tab. 6.i		



Key

Input	Input signal	Min	Input value for min. request
Reg	Request	Max	Input value for max request
A	Offset		

6.10 Access management

The delay after which the Service password (PW1) is requested can be set, and quick access (Quick menu) to the parameters via the Set point and On/Off icons disabled (see chap. "User interface"). In addition, a new password can be set, and the main password PW0 enabled to access any screen in the programming menu, not only the Service parameters.

Screen index	Display description	Def	Min	Max	UOM
Gec01	Access management				
	Password delay	1	0	30	min
Gec02	Access management				
	Quick menu	Yes	No	Yes	-
	Main menu password	No	No	Yes	-
Gec03	Access management				
	Insert new main menu	0000	0000	9999	-
	password (PW0)				
Gec04	Access management				
	Insert new service	0000	0000	9999	-
	password (PW1)				
					Tab. 6.j

6.11 Settings

These parameters are set in the event of special needs:

- 1. to filter an excessive number of requests over a certain period, and avoid numerous starts and stops, enter a longer start delay;
- 2. if there is no water, it may be useful to extend the delay time before restarting, to avoid a premature no water alarm;
- 3. the alarm relay can be normally open (N.O.) or normally closed (N.C.); the solenoid valve in standby can be set as open or closed;
- 4. the "drain delay in standby" time is only set if the drain solenoid valve is selected as open in standby. This determines in delay for opening the drain solenoid valve after switching to standby. It is useful in the event of frequent starts/stops, to minimise the time needed to reach steady operation.

Screen index	Display description	Def	Min	Max	UOM
Fc01	Settings				
	Start delay	10	S	0	120
	Restart wait	10	min	1	60
	Alarm relay logic	N.O.	N.O.	N.C.	-
Fc03	Settings				
	Drain valve in stand-by	Open	Open	Closed	-
	Drain delay in stand-by	0	min	60	min
	, , ,				Tab. 6.k

6.12 Network settings

The RS485 serial card (accessory) needs to be installed on the control board in the "complete" panel. The network parameters need to be set in the event of connection to a serial network. All the controllers in the network must be set with the same protocol and communication speed parameter. By enabling serial control, the humidifier parameter can be set over the serial connection.

Screen index	Display description	Def	Min	Max	UOM
Gd01	BMS configuration				
	Protocol	Modbus	Modbus	Carel	-
	Speed	19200	1200	19200	bps
	Address	1	1	207	-
Gd02	BMS configuration				
	Serial manager	Disabled	Disabled	Enabled	-
	-				Tab. 6.1

7. FUNCTIONS (COMPLETE PANEL)

7.1 On/Off

7.1.1 ON

At power-on, before beginning atomised water production, humiSonic temporarily runs the Autotest: to check correct operation of the float level sensor, the humidifier performs a complete tank fill cycle and then a drain complete cycle.



7.1.2 OFF

Before switching from On to Off, humiSonic temporarily runs the Shutdown procedure, in which the controller deactivates the control devices and activates the drain valve. Off status involves a logical OR of the following:

- digital input;
- keypad;
- time band
- BMS.



Fig. 7.b

7.2 Set point

The control and limit set points are set in the "Set point" quick menu. Based on the type of control, set the control humidity / temperature probe set point and the limit humidity probe set point. The following screens are then used to set the control differential and hysteresis.

Screen index	Display description	Def	Min	Max	UOM
Fa07	Regulation				
	Ambient probe				
	Ambient probe differential	10	0	99.9	rH%
	Limit probe differential	10	0	99.9	rH%
Fa08	Regulation				
	Reg. hysteresis	10.0	0	99.9	rH%
					Tab. 7.a

7.3 Regulation (control)

See chapter "Electrical connections" for the electrical connections to the "basic" or "complete" electrical panel, based on the type of control.

The built-in electronic controller on humiSonic features different control algorithms, which can be selected from the user menu:

On/Off: operation in on/off mode requires the connection of an external voltage-free contact to input HST (for example, a humidistat, see terminal block). Unit capacity will therefore be all or nothing, according to the status of the external contact. The humidistat logic defines whether production is active with the contact closed (N.C.) or with the contact open.

Screen index	Display description	Def	Min	Max	UOM
Fa10	Regulation				
	Logic humidos.	N.C.	N.C.	N.O.	-
	-				Tab. 7.b

External controller + limit rH%

Capacity modulation is proportional to an external control signal (0 to 1 V, 0 to 5V) and is limited based on the value measured by the limit humidity probe. This is the typical configuration for humiSonic installations connected to a Building Management System that provides a control signal.



Key

Prod	Production	Min prod	Min. production
Max prod	Maximum production	Ext Reg	Ext. control signal

External controller

Same as the previous algorithm, however without the humidity probe.

rH% probe

The control probe is normally the supply humidity probe in the air duct.



Key

Prod	Production	B1/B2	Control/limit probe
Max prod	Max. production	Р	Differential
Min prod	Minimum production	Н	Hysteresis
St	Set point		

rH% probe + limit rH%

As in the previous case with limit humidity probe, normally installed downstream of the droplet separator. The limit humidity probe is usually set to a high value, e.g. 80% rH, so as to limit the maximum humidity level in the ducting and in the room. This is especially recommended in installations where the air flow-rate and temperature and humidity conditions may vary over time, and consequently an additional safety feature is useful for preventing the humidifier from over-humidifying the air and, in the worst case scenario, leading to condensation in the ducting downstream of the unit.

T probe

The control probe is normally the supply temperature probe in the air duct.



Key

Prod	Production	B1	Temperature probe
Max prod	Maximum production	Ρ	Differential
Min prod	Minimum production	Н	Hysteresis
St	Set point		

T probe + limit rH%

As in the previous case, yet with limit humidity probe.

7.4 Probe alarms

The settings of the maximum control probe and limit probe limits determine activation of the alarms. See the alarm table.

Screen index	Display description	Def	Min	Max	UOM
Fa09	Regulation				
	Max ambient humidity	80.0	0	100.0	rH%
	Min ambient humidity	0.0	0	100.0	rH%
	Max limit humidity	100.0	0	100.0	rH%
	Min limit humidity	0.0	0	100.0	rH%
					Tah 7 c

7.5 Flow-rate modulation

Atomised water flow-rate is modulated between the minimum and maximum rated capacity.

Screen index	Display description	Def	Min	Max	UOM		
Fa02	Regulation						
	Max prod	100	10	100	%		
	Min prod	10	0	100	%		
Fa11	Regulation						
	Mist modulation	Series	Series	Parallel	-		
	mode						
	Mist modulation	1	1	10	S		
	period						
					Tab. 7.d		

7.5.1 Parallel (dipswitch 8 Off)

Atomised water flow-rate can be modulated as a percentage from 10% to 100% (Max prod and min prod) of the rated value, with alternating starts and stops of the transducers over a set period (modulation period, default 1 second). The flow-rate is set based on the Max Prod parameter (default 100%) and the request from the external signal (for proportional control).



Key

Transducer	Piezoelectric transducers	t	time
Р	Modulation period		

If the flow-rate is 100%, the transducers are always on.

7.5.2 Series (dipswitch 8 On)

Atomised water flow-rate can be modulated as a percentage from 10% to 100% of the rated capacity. Each humidifier is managed with two groups of transducers (front and rear) and each line is generates 50% of total production. If the request is set by the external signal (if proportional control is active) and the Max prod parameter is 100%, both the lines of transducers will be activated. For lower output, production will be shared between the two lines of transducers as follows:

- 51% 99%: one line of transducers is always activated to generate 50% of required production, while the other modulates as described in the previous paragraph to generate the remaining percentage. (e.g. 75% request: one line of transducers is always activated, the other modulates at 50%);
- 10% 50%: one line of transducers is always off, the other modulates as described in the previous paragraph to generate the required production (e.g. 25% request: one line of transducers is always off, the other modulates at 50%).

The distribution of production between the two lines of transducers is rotated every hour of operation so as to avoid non-uniform ageing.

7.6 Washing

The washing cycle involves a complete drain cycle, a phase in which fill and drain are activated together to flush out any residues in the tank, a complete fill cycle and finally another complete drain cycle. During this operation, atomised water production is stopped.

The washing cycle can be time triggered or event triggered. Once activated, the washing cycle lasts the time set on screen Fb09.

Screen index	Display description	Def	Min	Max	UOM
Fb09	Wash settings				
	Washing time	1	0	10	min
	Only if ready ?	NO	NO	YES	-
					Tab. 7.e

The washing cycle can only be performed if humiSonic is operating (only if ready ? = YES), or if it is operating or in standby (only if ready ? = NO). It is assumed that the humidifier is not operating because it is disabled (see ON activation conditions).

The washing cycle can also be activated on the screen or via BMS, if enabled

Screen index	Display description	Def	Min	Max	UOM
Fb02	Washings				
	From mask	Yes	Yes	No	-
	From BMS	Yes	Yes	No	-
					Tab. 7.f



Screen index	Display description	Selection
Fb01	Washings	
	Time triggered	Disabled Absolute time Working/ No
		working Scheduled
	Event triggered	Disabled From digital input From
		request
		Tab. 7.g

7.6.1 Time triggered

Absolute time: the washing cycle is run periodically, and the period is defined on screen Fb05.

Screen index	Display description	Def	Min	Max	UOM
Fb05	Absolute				
	Period	24	0	999	h/m
	Next wash	24	0	999	h/m
					Tab. 7.h

The duration of the period can be expressed in either hours or minutes (press UP/DOWN to changeover from one to the other), based on the screen display (it is NOT the sum of the two times).



Work / stand by: the type of washing cycle is enabled on screens Fb03/ Fb04; the cycle starts after the corresponding operating period.

Screen index	Display description	Def	Min	Max	UOM
Fb03	Work wash				
	Enabled	Yes	No	Yes	-
	Work wash period	1	0	480	h/min
Fb04	Nowork wash				
	Enabled	Yes	No	Yes	-
	Nowork period	24	1	480	h/min
	Next wash	24	1	480	h/min
					Tab. 7.i

Scheduled: the starting time and day are set on screen Fb06.

Screen index	Display description	Def	Min	Max	UOM
Fb06	Scheduled				
	Start	00:00	00:00	23:59	-
	Select day ?	No	No	Yes	-
	Every	Monday	Monday	Sunday	
	,	,	,	,	Tab. 7.i

7.6.2 Event triggered

Digital input: select whether the digital input or the humidistat enables the action, and whether the event is from open to closed (Off-On) or vice-versa (On→ Off).

Screen index	Display description	Def	Min	Max	UOM
Fb07	From DI				
	Input	Humidistat	Humidistat	Rem. On/Off	-
	When	On → Off	On → Off	Off → On	-
					Tab. 7.k

From request: the request can derive from a probe or a humidistat (rise/ fall = request activated/deactivated).

Screen index	Display description	Def	Min	Max	UOM
Fb08	From request				
	When request	Rise	Rise	Fall	-
	· · ·				Tab 7 I

7.7 Timings

The activation times are applied during unit operation and are used by the controller to detect any malfunctions.

7.7.1 Fill/drain times

Tmax fill: maximum fill solenoid valve opening time.

The humidifier detects when there is no feedwater (or the quantity is too low), by checking the level sensor status after opening the fill solenoid valve. If the tank is empty, and sensor activation is not detected within the time set by parameter "Tmax fill" (default 2 minutes), the humidifier is not activated, rather the drain valve opens, after which there is a waiting time equal to the number of minutes set by parameter "Restart wait" (Fc01, default 10), during the which is the message is shown on the display:

Waiting (Restart: xx minutes)

xx displays the minutes remaining until restart (starting from the value set for Fc01), after which there is another refill attempt. If this is successful, production restarts, otherwise there is a further "Restart wait (Fc01)" for the set number of minutes. The process is repeated until the sensor detects water is present. For the first two attempts, no alarm is generated, however if after the third attempt the procedure is not successful, alarm EF is generated, which is reset automatically when the humidifier detects water is present again. If the water fill cycle occurs during atomised water production, see the paragraph "Tmax refill".

Tmax drain: maximum drain solenoid valve opening time.

The humidifier detects when the water fails to drain (or the level is too high), by checking the level sensor status after opening the drain solenoid valve. If sensor activation is not detected within the time set by parameter "Tmax drain" (default 60 s), the humidifier keeps the drain solenoid valve open and activates the wait procedure, as described in the previous paragraph, displaying alarm Ed. The humidifier will reset the alarm and resume normal operation when the low water level is correctly measured.

<u>CAREL</u>

Empty drain T: time during which the drain solenoid valve remains open after correctly measuring the low water level.

Following the water drain cycle, this is the time that must elapse after the level sensor measures the low water level to ensure the tank is completely emptied. This is useful if for parameter Fc03 the drain solenoid valve has been selected as closed in standby.

Screen index	Display description	Def	Min	Max	UOM
Gea01	Timings				
	Tmax fill	2	0	30	min
	Tmax drain	60	0	30	S
	Empty drain T.	30	0	60	S
					Tab. 7.m

Production, refilling times

Tmax prod: maximum atomised water production time (drivers active), during which the level sensor must signal low water level.

Max Hlev time: maximum time for measuring the high water level.

The humidifier checks the water level in the tank during production of atomised water. If the level does not fall, the following faults may have occurred:

- 1. piezoelectric transducer malfunction;
- 2. leaking fill solenoid valve;
- 3. fan malfunction.

If after the time set for Tmax prod (in minutes, default 30), the low water level has not been reached, atomised water production is stopped and the wait procedure starts (see the description in Tmax fill), after which the control attempts to resume production. If the condition remains, alarm EP will be activated, shutting down the unit. If after a percentage of Tmax prod, set on screen Gea03 (default 70%) the water level is above the high level for a time equal to "Max Hlev time", atomised water production stops and warning EL is generated. The wait procedure then starts, after which the controller will attempt to restart production. Warning EL is reset at the end of a production cycle that ends correctly. Alarm EL is also generated during standby if an abnormal water level is measured (the water level differs from the level measured when switching to standby, for a time equal to Max Hlev time).

Tmin prod: minimum atomised water production time (driver active) during which the low level sensor must not be activated.

Tmin prod sets a minimum production time (default 1 minute). If the production cycle lasts less than this time, the drain solenoid valve may not be tight or the fill solenoid valve flow-rate may be too low. The controller, in this case, activates the following procedures:

- 1. at the end of the first cycle, ending after less than Tmin prod, the Refill time is increased (50% more than Refill time) and the drain solenoid valve is powered at a higher voltage to try and increase tightness;
- at the end of the second cycle, ending after less than Tmin prod, the water refill time is further increased (100% more than Refill time) and chattering* of the drain solenoid valve is activated during the first automatic washing cycle;
- 3. at the end of the third cycle, ending after less than Tmin prod, the water refill time is further increased (150% more than Refill time) and a washing cycle is performed, including chattering* as activated in the previous step. Warning Ed will also be generated.
- 4. following the last stage, a new production cycle will be performed.

If the cause of the error persists, the controller will start the procedure from the beginning again, until it a full cycle is completed within the defined times. Any warnings will also be reset.

*Chattering: series of rapid opening/closing cycles of the drain solenoid valve, aimed at removing any residues (scale, dust, etc.) that prevent it from closing correctly.

Screen index	Display description	Def	Min	Max	UOM
Gea04	Timings				
	Low lev delay	10	0	200	S
	MaxHLev Time	10	1	60	S
					Tab. 7.n

Refill time: time the fill solenoid valve is kept open for, after the control level (intermediate) has been reached during atomised water production.

Tmax refill: maximum time the drivers remain active for during a water refilling cycle, after the level sensor has measured the low water level during atomised water production.

The piezoelectric transducers, by nature, if operated without water, will be quickly damaged until failing. To prevent this from happening, the controller ensures, via the level sensor, that even in the event of malfunctions the transducers are never activated without water present. When starting with an empty tank, the transducers are only activated when the low level is measured and, subsequently, the "Refill time" has elapsed. During refilling when the unit is operating, that is, after the low level has fallen due to atomised water consumption with consequent activation of the fill solenoid valve, if the level is not restored before the "Tmax refill" time, the transducers are switched off, while the fill cycle continues until:

- 1) the level has been restored and the "Refill time" has elapsed. The transducers are then reactivated
- 2) on activation of the fill valve, the time set for Tmax fill must elapse.

Then the wait procedure will be activated, as described previously. If, on the other hand, the level is correctly restored within the "Tmax refill" time, the transducers remain on and the fill cycle continues until the end of the Refill time

Screen index	Display description	Def	Min	Max	UOM
Gea02	Timings				
	Tmax refill	10	1	60	S
	Refill time	10	0	120	S
Gea03	Timings				
	Tmax prod	30	1	200	min
	Tmin prod	1	1	200	min
					Tab. 7.o

Low lev delay: low level filtering time for activating the fill cycle.

The float sensor must remain active for the time set by Low lev delay before the fill cycle (Refill) or the complete emptying timer (Empty Drain) is activated).

Unit offline alarm times

Remote board offline time: time after which the remote unit is deactivated (standby) if there is no serial connection with the control panel.

The remote unit checks communication status with the "complete" panel, and if for some reason there is no communication for the time set for the parameter, the unit goes into "safety" mode, that is, atomised water production is stopped and the drain cycle is activated.

Main board offline time: time after which the control panel generates the "Remote unit offline" alarm if no serial communication is detected.

If the "Main board offline time" elapses, and the control panel continues to not receive a response, the "Remote unit offline" alarm is activated. In this status, atomised water production can no longer be activated.

Screen index	Display description	Def	Min	Max	UOM
Gea05	Timings				
	Remote board offline time	10	0	240	S
	Main board offline time	30	0	999	S
					Tab. 7.p

8. PARAMETERS TABLE (Q.E. COMPLETE)

Mask Index	Display description	Notes	Def.	UOM	Min	Max	Value description	Туре	R/W
Press UP/DC	OWN to display the Info ico	on and then press Ente	er to access the Info	rmation quick	menu				
i01	Humidifier size		0.5	ka/h	0.5	18			R
	Next wash		-	h				Ì	R
i02	Work hours counter		-	h					R
:02	Machine hours counter		-	h	Low	High	Low Work High		R
i04	Dip-switch state		-	-	LOW	nign			R
A.	On/Off Unit			1		1	1		
A01	On/Off								
	Enable		No	-	No	Yes	No Yes	D	R/W
	Autotest Manual wash		No	-	No	Yes Voc	INO YES		R/W
	Max Prod		100	%	10	100			R/W
							·		
<u>B.</u>	Setpoint	E 01	50.0		10.0	000	I		DAV
BOI	Setpoint	Faul=reg. with probe	50.0	rH % / C	10.0	100.0			R/W R/W
			190.0	11170	10	1100.0			1.7
С.	Clock/ Scheduler								
C01	Clock	1					Γ		
	Date		Monday 01/01/2015	day dd/mm/w/	Monday	Sunday	- dd/mm/w		R ///
	Hour		hh:mm	hh:mm	00:00	23:59	hh:mm		R/W
C02	Clock								
	DST (daylight saving time):		Enable	-	Enable	Disable		D	R/W
	Iransition time		60 Loct	min	0 Eirct	240	First L Eourth Last		R/W
	Start.		Sunday	- dav	Monday	Sunday	Monday ! ! Sunday ! ***		R/W
	in		March	month	January		January December	Í	R/W
	at		2.00	hour	0.00	23.00			R/W
	End:		Last	-	First	Last	First Fourth Last		R/W
	in		October	month	January	December	lanuary! ! December		R/W
	at		3.00	ora	0.00	23.00		i	R/W
C03	Scheduler								
<u> </u>	Enable scheduler?		No	-	No	Yes	No ¦ Yes	D	R/W
C04	Dav	Ind UP/DOWN to chec	K the box) Monday	_	Monday	Sunday	Monday L Sunday		R/M
	Duy		Time 1	hh/mm	00:00	23:59		i	R/W
			Off	-	Off	On+Set	Off¦On¦On+Set		R/W
			Humidity set point	%rH	0	100			R/W
			lime 2	hh/mm	00:00	23:59			R/W
			Humidity set point	%rH	0	100			R/W
			Time 3	hh/mm	00:00	23:59		Í	R/W
			Off	-	Off	On+Set	Off¦On¦On+Set		R/W
			Humidity set point	%rH	0	100			R/W
			Off	-	Off	0n+Set	Off!On!On+Set		R/W
			Humidity set point	%rH	0	100		i	R/W
			Time 5	hh/mm	00:00	23:59			R/W
			Off	-	Off	On+Set	Off ¦ On ¦ On +Set		R/W
			Time 6	bh/mm	00.00	23.59			R/W
			Off	-	Off	On+Set	Off ¦ On ¦ On +Set	i	R/W
			Humidity set point	%rH	0	100			R/W
D.	Master/Slave					1		1	
	siave Manager								
Ε.	Data logger								
E01	Data logger								
	N°		-	-	001	50	Nr. alarm		R
	Hour Date		-	dd · mm · w	01:00	23:59	Date of alarm activation		R
F.	User			laa . mini . yy	101.01.00	101.01.00			
	User menu								
<u>a.</u>	Regulation								
FaUT	Regulation Regulation type		Probe rH%+limit	-	On/Off	Probe T+Limit	On/Off Ext.regulator Ext.		R/W
			10%0			1140	probe rH%+Limit rH% Probe T		
	Unit of measure		°C-Ka/h		°C-Ka/h	°F-lb/h	$\Gamma C-Ka/h ! F-lb/h$	D	R/W
Fa02	Regulation		C (19/11		C Ng/11	1.10,11			
	Max Prod		100	%	10	100		1	R/W
	Max Prod		100	%	10	100			R/W
Fa03	Regulation		10	70		100			rv VV
. 405	Ambient probe		Analog	-	Analog	HYHU000000	Analog ¦ HYHU000000	D	R/W
Fa04	Regulation						<u>, , , , , , , , , , , , , , , , , , , </u>		
	Ambient probe		(AI7)		0.11/	0.11/0.51/			D (A)
	lype		U I V	-	U I V	U I V¦ U5 V			K/W
	Offset		0.0		-100.0	100.0		1	R/\//
	Min		0.0		0.0	100.0			R/W
	Max		100.0		0.0	100.0			R/W
	Alarm delay		0	s	0	999			R/W

Mask Index	Display description	Notes	Def	UOM	Min	Max	Value description	Type	R/W
Fa05	Regulation	Fa03=HYHU	Dei.	00/11		Max		туре	
1405	Ambient probe (TH)								\square
	Type		rH%+T						\square
	Offset		0.0		-20.0	50.0			R/W
Fa06	Regulation						Fa01: reg.=+lim.rH%		
	Limit probe		(AI6)						
	Туре		05 V	-	01 V	01 V¦ 05 V		1	R/W
	Óffset		0.0		-100.0	100.0			R/W
	Min		0.0		0.0	100.0			R/W
	Max		100.0		0.0	100.0			R/W
	Alarm delay		10	S	0	999			R/W
Fa07	Regulation						Fa01: reg.=probe (+lim.rH%)		
	Ambient probe differential		10	rH%/°C	0	99.9			R/W
	Limit probe differential		10	rH%	0	99.9			R/W
Fa08	Regulation						Fa01: reg.=probe		
	Reg. hysteresis		10.0	%	0	99.9			R/W
Fa09	Regulation						Fa01: reg.=probe (+lim.rH%)		
	Max amb. H/T		80.0	rH%/°C	0	100.0			R/W
	Min amb. H/T		0.0	rH%/°C	0	100.0			R/W
	Max Lim. Hum.		100.0	rH%	0	100.0			R/W
	Min Lim. Hum.		0.0	rH%	0	100.0	=		R/W
Fa10	Regulation						Fa01: reg.=On/Off		
	Logic humidos.		N.C.	-	N.C.	N.O.	N.C: production if closed contact		R/W
Fall	Regulation		c :		c ·		C DID CIMITCH		
	Mist modulation mode		Serie	-	Serie	Parallel	See DIP-SWITCH settings		K
	Iviist modulation period		1	S	1	10			K/W
D.	vvasnings			-					──┤
FDUI	vvasnings	Time or created '	Absolute the		Displate	Cobodula	Disabled L Abaabi ii ii		
	rime triggerea	nime or event triggered	ADSOLUTE TIME	-	Uisabled	scheduled	Working (No working Cohord		K/ VV
	E	(UR condition)	0		<u> </u>	5	working/ No working Scheduled		
	Event triggered		Uisabled	-	Disabled	⊦rom request	Disabled From digital input		K/W
[hoo	Washings						irrom request		\vdash
FDU2	vvdSnings		Vac		Vas	No	Vas I Na	-	
	FIOTI TIIdSK		Tes	-	Voc	No	Vas I No		
	From BIVIS	Eb01_working/no working	res	-	res	INO	res i no		R/ W
FDU3	WORK Wash	FD01=W01King/ no w01king			NI-				
	Enabled		res	lan in	INO 1	res	res i no		R/W
EL 0.4	Work wash period	Eb01		Imin	1	480			R/ W
FDU4		FD01= WORKING/110 WORKING	¥		NI	N/	X 1 N 1		DAN
	Enabled		Yes	-	INO 1	Yes	Yes; No		IR/VV
	Nowork period		24	In/m	1	480			IR/W
FLOF	Next wash		24	n/m	1	480			R/ VV
FDU5	Absolute	FDUT= absolute time	24	la (ma	0	000		<u> </u>	DAA
	Neutoural		24	In/m	0	999			R/W
Thos		Eb01 Drogr	24	<u>n/m</u>	0	999			R/ VV
FDUO	Scheduled	FDUT=Progr.	00.00	hh (min	00.00	22.50		<u> </u>	
	Start Select day 2		00:00	nn/min	00:00	23:59			
	Select day ?		INO Maradau		INO A da la alavia	res			R/W
	Every		wonday		wonday	Sunday			R/ VV
FDU/	From DI	FDUT=da DI	Lluppidestat		Llumidoctot	Dama On /Off			
	When	Activ overt			Humidostat	Off > On			
	Frame regulast	Activ. event	011> 011		01>01	011>01			R/ VV
FDU8	When request	FD01=Irom request	Dico		Dico	Falle			
Eboo	When request	Eb01_abc_time	nise	-	nise	Falls			
1009	Washing time	i bui-abs. time	1	min	0	10			
	Only if ready ?		No		No	Voc			R/M
c Settings	Only in ready :		NO		NO	103			
Ec01	Settings								
1001	Start delav		10	c	0	120			R/M
	Bestart wait		10	min	1	60			R/M
Ec02	Settings		10			00		<u>'</u>	
	Alarm relay logic		NO	-	NO	NC		D	R/W
	Status relav		Production		Production	Maintenance	Production Maintenance	Ĩ	R/W
	Logic		N.O.	-	N.O.	N.C.		D	R/W
Fc03	Settings								
	Drain valve in stand-by(*)		Open	-	Open	Closed		D	R/W
	Drain delay in stand-by	(*)=Open	0	min	0	60			R/W
G.	Service								
a.	Change language								
	Language		Italian	-	English	Italian		D	R/W
b.	System information								
Gb01	Information								
	FLSTDMHUSU		SW name						
	Version		0.3.008B						
	Date		-	dd/mm/yy			Date software release		R
	Bios			dd/mm/yy			BIOS release date		R
	Boot			dd/mm/yy			BOOT release date		R
Gb02	Information								
	Board type								\vdash
	BOARD SIZE			1KD					\vdash
	lotal flash		2048	IKB					HK
	KAM		512	КВ					K K
	Built-in type		INONE						<u>K</u>
<u></u>	Main cycle		-	Ims					<u>K</u>
GD03	Firmw. release		-						K K
	HVV Id		-						IK I
	Functional lest		-						<u> K</u>
<u>c.</u>	Working hours		0	1		22767			
<u>GC01</u>	work counter		0	IN IN	U	32/6/			K/W
<u> </u>	iviachine counter		U	IU	U	32/6/			K/W
GCU2	Hours counter		5000			20000			
	Indintenance nours		5000) min	0	20000			
-	inemainuel every	1	00	рнин	V	∠ 4 0	1		10/ 11

Mask Index	Display description	Notes	Def.	UOM	Min	Max	Value description	Type	R/W
d.	BMS configuration								
	Service password								
	Insert service password								
	(PW/1)								
Gd01	BMS configuration								
Guui	Protocol		Modbus		Modbus	Carel	Modbus Carel		R/M
	Speed		10200	- bpc	1200	10200			D/M
	Address		1 1 200	lups	1200	19200	1200,2400,4800,9000,19200		
C-100	Address DMC as a farmation			-	1	207			R/ VV
GdU2	BIVIS configuration		Disalalad		Disalalad	En a la la al	Disable di Estable d		DAA
	Serial manager		Disabled		Disabled	Enabled	Disabled ; Enabled		K/ VV
e.	Service settings								
<u>a.</u>	Timings								
Gea01	Timings								
	Tmax fill		2	min	0	30			R/W
	Tmax drain		60	S	0	300			R/W
	Empty Drain T.		30	S	0	60			R/W
Gea02	Timings								
	Tmax Refill		5	S	1	60		1	R/W
	Refill time		5	s	0	120			R/W
Gea03	Timings				-				
Geuos	Tmax prod		30	min	1	200			R/W
	l evel test at		70	0%	50	90		· ·	10 11
	Transverseduction		/0	170	50	50			
	That production		1	lan la	1	200			DAAL
<u> </u>	Imin prod.			min	1	200			R/ W
Gea04	Limings				-				0.01/
	Low lev delay		10	S	0	200			R/W
	Max HLev Time		10	S	1	60			R/W
Gea05	Timings								
	Remote board offline time		30	S	0	240			R/W
	Main board offline time		30	s	0	999		1	R/W
b.	Reset / Default								
Geb01	Reset Cnt/Logs								
00001	Delete data logger		No	-	No	Yes	No ! Yes	D	R/W
	Beset counter		No	_	No	Voc	No I Yes		R/M
Cob02			No		No	Voc	No I Vos		D // M
GEDUZ	DELAGET INSTALLATION.			-	INO	165	NO TIES		10.00
	erase user settings and								
	install global default value								
	(complete panel)								
Geb03	Install default parameters		No	-	No	Yes	No ¦ Yes	D	R/W
	on remote unit								
	(humaidifiar)								
-	(numiainer)					_			
<u>C.</u>	Access management								
Gecui	Access management				-				0.04/
	Password delay			min	0	30			R/ W
Gec02	Access management								
	Quick menu		Yes	-	No	Yes	No ¦ Si	D	R/W
	Main menu password		No		No	Yes	No¦Si	D	R/W
Gec03	Access management								
	Insert new main menu		0000		0000	9999			R/W
	password (PW0)								
Gec04	Access management								
00001	Insert new service		0000		0000	9999			R/W
	password (DW/1)		0000		0000			·	
6									
<u>T.</u>	Manual management								
Gf01	Manual mode								
	Manual mode		No	-	No	Yes	No Yes	D	R/W
Gf02	Manual management	Gf01:mod=si							
	Fill		Off	-	Off	On	Off ¦ On	D	R/W
	Drain		On	-	Off	On	Off ! On	D	R/W
Gf03			12			10			
305	Mict 1		No	_	No	Voc	No I Vos		DVV
	Mict D		No		No	Vac	No IVec	1	
				-	INU	1185		12	
<u> </u>	Alarm rele		Un	-	UT	Un			K/W
Gt04	Manual management							<u> </u>	
	Ambient probe		0	-	0	1000			R/W
	Limit probe		0	-	0	1000			R/W
								T	ab. 8.a

9. ALARMS

9.1 Types of alarms

There are two types of alarms:

- manual reset;
- automatic reset: the alarm is reset and the unit restarts automatically when the alarm condition is no longer present;

When an alarm occurs, the Alarm button flashes and the display shows the standard display.

Press Alarm to display a short description of the alarm.

Press Alarm again to attempt to reset the alarm:

- if the cause is no longer present, the alarm should be reset and the red light on the button will go off;
- 2. if the reset attempt fails, the Alarm button stays on steady, signalling that the alarm has been acknowledged.

If the alarm is reset automatically, the Alarm button goes off and the alarm reset event is recorded in the alarm log.

Example: the high humidity alarm is visible in the list of alarms, and the log shows the activation event (down arrow) and reset event (up arrow).



9.1 Tabella allarmi

Source	Basic panel	Complete panel	Cause	Solution	Alarm relay activation	Action	Reset
Humidifier	2 fast flashes	Et Autotest failed	 Feedwater not connected or insufficient drain open float failure 	 Check: feedwater and fill valve; blockage of the filter on the fill solenoid valve; check drain solenoid valve and drain connection; 	yes	humidification stopped	ESC (complete)
Humidifier	5 fast flashes	EP no production	Piezoelectric transducer malfunction	Perform maintenance on the case	yes	humidification stopped	ESC (complete)
Humidifier	3 fast flashes	EF	Mains water interruption or fill solenoid valve malfunction	Check: • feedwater and fill valve; • blockage of the filter on the fill solenoid valve;	yes (in the 10 minute waiting period)	humidification stopped for 10 minutes only	automatic (after 10 minute wait)
Humidifier	4 fast flashes	Ed drain failure	Drain circuit/solenoid valve malfunction	Check drain valve and drain connection	yes	humidification stopped	ESC (complete)
Humidifier	5 slow flashes	CL tank maintenance request signal	1500 operating hours exceeded for recommended maintenance	Carry out maintenance on tank and transducers (chap. 10)	no	signal only	Reset hour counter (Geb01)
Complete panel		Ambient probe Probe broken or incorrectly connected	Cable interrupted/ disconnected/incorrectly connected.	Check the reference signal	yes	humidification stopped	AUTO
Complete panel	-	Limit probe Probe broken or incorrectly connected	Cable interrupted/ disconnected/incorrectly connected.	Check the reference signal	yes	humidification stopped	AUTO
Complete panel	-	H ↑ High humidity	The signal from the probe indicates a humidity higher than 80%rH	Check humidity probe signal/cable	yes	signal only	AUTO
Complete panel	-	H↓ Low humidity	The signal from the probe indicates a humidity lower than 20%rH	Check humidity probe signal/cable	yes	signal only	AUTO
Humidifier	2 slow flashes	EE EEPROM alarm	EEPROM problems	If the problem persists, contact the CAREL service centre	yes	humidification stopped	If the fault persists, contact service

Source	Basic panel	Complete panel	Cause	Solution	Alarm relay	Action	Reset
Humidifier	1 fast flash	E0 Bemote upit	Functional test not complete in the factory / EEPROM	If the problem persists, contact the CAREL service centre	yes	humidification stopped	If the fault persists, contact service
Humidifier	8 fast flashes	EL Water level alarm	Level too high during atomised water production due to: • fill SV leaks • transducer malfunction	Check: • fill SV • transducers	yes	humidification stopped	AUTO
Complete panel	-	Offline Remote unit offline	The panel does not detect communication with the remote unit	Check: • serial connection cable • power cable	yes	humidification stopped	AUTO

Tab. 9.a

9.2 Troubleshooting

Note: if the problem identified cannot be solved using the following guide, contact CAREL technical service.

1. Firstly, check the humidifier and the surrounding area.

Problem		Cause	Check	Solution
No atomised water	Power supply	Humidifier switch in the OFF position	Check the switch	Switch ON
production		No power	Measure the voltage at the humidifier	Connect power
			input terminals	
		Power supply fault	Measure the voltage at the power supply	Replace the power supply
			output terminals	
	Feedwater system	Valve closed upstream	Check	Open the valve
The quantity of	Power supply	Low power supply voltage	Check the voltage at the power supply	Replace the power supply,
atomised water is			output terminals	if damaged
too low	Feedwater system	Water level during production is too high	Check visually	See table 2)
		and overflowing		
	Other	The humidifier is not installed horizontally	Check visually	Adjust
No atomised water	Dust and foreign mat	ter accumulated in the tank (*)		Clean the inside of the tank
production	Transducer deteriorat	tion	The average life of the transducer is around	Replace
			10,000 to 15,000 operating hours	
The quantity of	Dust and foreign mat	ter accumulated in the tank (*)	Visually check the inside of the tank	Clean the inside of the tank
atomised water is too low	Scale build-up on the	e surface of the piezoelectric transducers (*)		and replace the transducers

Tab. 9.b

 $(\ensuremath{^*})$ These malfunctions can be avoided by carrying out preventive maintenance.

2. If the cause has not been identified with the previous checks, there may be faulty components. Check the inside of the humidifier.

Problem	em Cause		Check	Solution	
No atomised water	Feedwater system	Float level sensor fault	Empty the tank, remove the electronic board	Contact service to replace the level	
production			and check continuity of the level sensor	sensor	
		Float level sensor blocked		Clean the sensor. If normal operation	
				is not restored, replace	
		Fill valve fault	No water filled even when the tank has been	Replace the valve	
			emptied	Clean the sensor. If normal operation	
				is not restored, replace	
	Other	The fan cables are loose or	Check connection after removing the	Restore correct connection to the	
		detached	humidifier cover	terminals	
The quantity of	Water level overflow	Float level sensor blocked	If the water level in the tank reaches the	If there is continuity, contact service to	
atomised water is			overflow pipe, remove the connector from	replace the level sensor	
too low			the control board and check continuity of		
			the level sensor		
		Fill valve fault	Water is filled even after switching off the	Replace the fill valve	
			appliance		

Tab. 9.c

10. MAINTENANCE AND SPARE PARTS

10.1 Electrical components



no	Description	Spare part no.
1	Terminal block	-
2	Driver board	UUKDE00000
3	Electronic control board	UUF*D0000
		Tab. 10.a

10.2 Mechanical components





Note: maintenance on the humidifier must be carried out by CAREL technical service or other professionally qualified personnel

10.3 System information

This screen shows the currently installed software revision, the memory usage and the cycle time.

Screen index	Display description				
Gb01	Information				
	FLSTDMHUSU	FLSTDMHUSU			
	Version				
	Date	Software release date			
	Bios	BIOS release date			
	Boot	BOOT release date			
Gb02	Information				
	Board type				
	Board size				
	Total flash				
	RAM				
	Built-in type				
	Main cycle				
Gb03	Firmware release				
	HW Id				
	Functional test				
		Tab. 10.c			

10.4 Maintenance

- Important: before performing any operations:
- power the unit off at the switch (off) on the control panel;
- empty the water from the tank.

The fill valve is normally closed and the drain valve is normally open, consequently, when powering down the humidifier, the unit is drained automatically.

WNote: preventive maintenance on the humidifier is recommended to ensure optimum system performance. Maintenance includes:

- checking tightness of the electrical connectors;
- cleaning and visual inspection of the components;
- checking water level and making sure there are no leaks.

Important:

- the piezoelectric transducer is very delicate: when cleaning the inside of the tank, make sure not to scratch it, for example with a screwdriver;
- tighten the nuts applying the maximum allowed torque (4 \pm 0.5 kg·cm). Excessive tightening torque may damage the humidifier.

10.5 Maintenance operations

Routine maintenance on humidifiers operating on demineralised water involves cleaning all the parts in contact with the water:

- a. fill/drain lines;
- b. water tank.

Special maintenance and repairs involve replacement of:

- a. fill/drain solenoid valve;
- driver board; b.
- piezoelectric transducer; C.
- d. electronic control board.

10.6 Maintenance intervals

Maintenance intervals depend on water quality and the quantity of atomised water produced. An operating hour counter (effective production) and a unit operating hour counter (total hours) can be set, together with a maintenance hour counter, after which the display shows a warning message. See alarm CL.

Screen index	Display description	Def	Min	Max	UOM
Gc01	Hour counter				
	Work counter	0	0	32767	h
	Machine counter	0	0	32767	h
Gc02	Hour counter				
	Maintenance hours	5000	0	20000	h
	Reminder every	60	0	240	min
	,				Tab 10 d

Mains water

Water hardness	1525 °f	2540 °f
	(150250 µS/cm)	(250 to 400 µS/cm)
Daily operating hours	810	810
Maintenance operations/year	2	3
· · · · · · · · · · · · · · · · · · ·		Tah 10 e

Demineralised water

The use of demineralised water minimises maintenance requirements.



WNote: it is recommended to perform special maintenance and repairs at least once a year, irrespective of the number of operating hours

10.7 Replacing the components

Drain solenoid valve

To remove the right side cover:

shown on the operating hour counter.



- 1. loosen and remove the screws (A) and release the cover (C) at point (B) to remove. If necessary, loosen the screws (V) to remove the lifting handle (M);
- unplug the electrical connectors and move the spring fasteners so 2. as to remove the hoses, then remove the block (D): elbow connector, drain valve, T-connector.



Fig. 10.d

Fill solenoid valve

1. loosen and remove the screws (arrows) so as to remove the bracket (E);



Fig. 10.e



Fig. 10.f

 unplug the electrical connectors and move the spring fasteners so as to remove the hoses, then remove the block (F): elbow connector, fill valve, connector.

Dismantling the panels (to access the front driver board and the tank) After having removed the cover (C) on the terminal block, work on the

After having removed the cover (C) on the terminal block, work or left-hand side and:

- 1. unscrew the screws (V) that secure the bracket (S) and remove it;
- 2. loosen the bolts/nuts that fasten the handles (M) and remove them;
- 3. remove the front (G) and rear (H) panels;
- 4. finally, lift the cover (D) and the diffusers to access the tank.





Diffusers

The diffusers are only attached to the top cover. Once the cover has been removed, to replace the diffusers simply lift them off.

Control board and front driver board

Remove the front panel (G) as explained in the previous paragraph.

- unplug the electrical cables connected to the controller board/driver board;
- 2. loosen the fastening nuts and remove them with a socket wrench;



Fig. 10.h

Rear driver board

- 1. Unscrew the screws and remove the protective panel (P) to access the rear driver board.
- 2. Remove the boards in the same way as described for the front driver board.



Fig. 10.i



Piezoelectric transducer

Note: the atomisation capacity of the piezoelectric transducer gradually decreases with use. It must be replaced after around 10,000 operating hours (depending on water quality), even if the unit can continue operating while effective capacity still responds to requirements.

To remove the piezoelectric transducer:

- turn the humidifier body over and identify the piezoelectric transducer to be replaced;
- unplug the electrical cable terminals from the corresponding driver board;
- 3. using a socket wrench (5.5), loosen the fastening nuts, remove the transducer and replace it;
- 4. when replacing the transducer, pay attention to the white markings (arrow): the top line of transducers has the markings on the right, and the bottom line has the markings on the left. The transducer must have the markings positioned in the same ways as the adjacent ones.

Note: the tightening torque of the nuts that fasten the transducer must be 4 ± 0.5 kg cm

Important: if the transducer is fitted rotated 180°; incorrect assembly will cause a reduction in atomised water production and potential humidifier malfunctioning.



Fig. 10.k

Fig. 10.1

10.8 Cleaning the tank

Proceed as shown previously to remove the side panels and top cover with the diffusers. To clean the tank, use a soft brush.



11. GENERAL FEATURES AND MODELS

11.1 Ultrasonic humidifier models and electrical specifications

The table below summarises the electrical data (power supply voltages) of the various models, as well as their functional characteristics. Note that some models can be powered at different voltages, obviously with different current and atomised water production values.

	rower suppry					
model	Humidity production (2,3)	Power ⁽²⁾	Panel P/N * = B, D	Voltage ⁽¹⁾ (V – type)	Current ⁽²⁾ (A) Vac	Current ⁽²⁾ (A) 48 Vdc
	(kg/h)	(W)	(B = basic, C = complete)		power supply	power supply
UU02D%	2.4	210	UQ05*D0000	230	0.7	3.2
		210	UQ05*10000	110	1.5	3.2
UU05D%	4.8	350	UQ05*D0000	230	1.3	6.4
		350	UQ05*10000	110	2.7	6.4
UU07D%	7.2	500	UQ09*D0000	230	2	9.6
		500	UQ09*10000	110	4	9.6
UU09D%	9.6	650	UQ09*D0000	230	2.6	12.8
		650	UQ09*10000	110	5.5	12.8
UU14D%	14.4	950	UQ18CD0000	230	4	19.2
		950	UQ18C10000	110	8.2	19.2
UU18D%	18	1150	UQ18CD0000	230	4.7	24
		1150	UQ18C10000	110	10	24
						Tab. 11.a

Dowor cupply

 tolerance allowed on rated mains voltage: -15%, +10%;
 tolerance on rated values: +5%, -10% (EN 60335-1);
 max rated instant atomised water production: average atomised water production may be affected by external factors, such as: ambient temperature, water quality, distribution system.

Important: to avoid interference, keep power cables separate from probe cables.

11.2 Cable cross-section

See par. "Connection cable sizing: humidifier – electrical panel".

11.3 Technical specifications

Model	UU02D%	UU05D%	UU07D%	UU09D%	UU14D%	UU18D%
Flow-rate I/h	2.4	4.8	7.2	9.6	14,4	18
No. of transducers	4	8	12	16	24	30
Rated power (W)	180	330	480	600	1100	1100
Application	duct					
Feedwater pressure				1 to 6 bars		
Feedwater temperature (°C)				5 to 40		
Ingress protection				IP20		

Electronic controller	
Auxiliary voltage / frequency (V/ Hz)	24V/50 – 60 Hz
Maximum auxiliary power (VA)	3
Probe inputs (general features)	Can be selected for these signals: 0-1V, 0-5V, NTC low temperature: 10 k Ω at 25°C, -50T90 °C;
Power supply to active probes (general features)	21Vdc, max 150 mA
Relay outputs (general features for complete panel)	EN60730-1: NA 1(1)A 250 Vac cos phi = 0.4; 100,000 cycles
	UL-873: NO 1 A resistive 24 Vac, 30 Vdc, 100,000 cycles/PILOT DUTY: 24 Vac, peak 15A, continuous 1A
	30,000 cycles
Alarm relay output (general features for basic panel)	24 V (max 3 W)
Digital inputs (general features)	Voltage-free contact. Max resistance 100 Ω ; max 5 Vdc open, 7 mA closed
Analogue outputs (general features for complete panel)	0 to 10V Maximum load 2 k Ω (5 mA) Precision ±3 % of full scale

Environmental conditions

Ambient operating temperature °C (°F)	1 to 40 (33.8 to 104)	
Ambient operating humidity (% rH)	10 to 60	
	Tab 11	l.b

11.4 Fuse table

q.e basic

Electrical panel P/N	48 Vdc power supply fuse (one 10.3 x 38 fuse)	Power supply fuse (two 5 x 20 fuses)	Fan fuse (one 5 x 20 fuse)
UQ05BD0000	8 A	2 A	250 mA
UQ05B10000	8 A	3.15 A	250 mA
UQ09BD0000	16 A	3.15 A	250 mA
UQ09B10000	16 A	6.3 A	250 mA
UQ18BD0000	30 A	5 A	250 mA
UQ18B10000	30 A	10 A	250 mA

Tab. 11.c

q.e complete

Electrical panel P/N	48 Vdc power supply fuse (one 10.3 x 38 fuse)	Power supply fuse (two 5 x 20 fuses)	Fan fuse (one 5 x 20 fuse)
UQ05CD0000	8 A	2 A	250 mA
UQ05C10000	8 A	3.15 A	250 mA
UQ09CD0000	16 A	3.15 A	250 mA
UQ09C10000	16 A	6.3 A	250 mA
UQ18CD0000	30 A	5 A	250 mA
UQ18C10000	30 A	10 A	250 mA
			Tab. 11.d



CAREL INDUSTRIES HQs

Via dell'Industria, 11 - 35020 Brugine - Padova (Italy) Tel. (+39) 049.9716611 - Fax (+39) 049.9716600 e-mail: carel@carel.com - www.carel.com Agenzia / **Agency**: