SHERWIN-WILLIAMS **Product Finishes**

TECHNICAL DATA SHEET

TF4361-9007

Description Main use Properties

polyurethane white primer

hiding pow er: very good, sandability: good, fast curing, thyxotropy: good

TECHNICAL DATA

Binders Pigments, extenders Solvents	alkyd resins inorganic pigments esters, ketones, ar	, sanding agents omatic hydrocarbons	
Viscosity	15-17 *	,	s Ford Cup 4 at 20°C
Density	1,52 (± 0,03)		kg/l
Flatness			Gardner 60°
Flashpoint	Method: closed cup)	
Solid content	74 (± 2)		% by weight
Storage stability	12 months	at	30°C max
Working temperature			Coating, objects and air
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PRODUCT PREPARATION

low pressure spraying, high pressure spraying

high pressure spraying low pressure spraying

		% by w eigh	t % by vol.			6 by / eight	% by vol.		% by w eight	% by vol.
Hardener										
Photoinitiator										
Catalyst	TV4146	25	35		2	5	35			
Accelerator										
Additive										
Thinner	TT4205	30-40		30-40						
Reticulator										
Pot-Life		2-3 h				2-3 h				
Mix. Viscosity	14-16 s			14-15 s						

TECHNICAL INFORMATION

	(20°C)	(50°C)	g/m²
Dry for stacking	5-6 h	60-70 min	120-180
Dry for sanding	4-5 h	30-40 min	

Notes:

(*) Product + catalyst at 25% + thinner at 25%.

Alternative catalyst: TV4125 (50%) (more elasticity and more adhesion)

Data show n are mean values and cannot be construed as product specifications. Users are advised to make their ow n tests to determine the suitability of products for their own purposes.

FOR INDUSTRIAL USE ONLY

07/2002 Date:

Sherwin Williams Italy srl società con socio unico | Via Del Fiffo, 12 - 40065 Pianoro - BO | Italia Capitale Sociale 2.626.182,00 i.v. | CF e registro imprese BO 08866930152 REABO 313180 | Partita IVAIT 00494251200 Tel +39 051 770511 Fax +39 051 770528 | italy.coatings@sherwin.com ~

POLYURETHANES